

Assembly Instructions for #30DD8U 30" 8-PLEX



Inventory: Your #30DD8U comes with the following: 4 sections (marked) with fold down clips and doors; (4) #DD30 double doors (8) #130 panels (1) #F24W pre-drilled floor (1) #24SF support frame (3) #LC locking caster wheels (3) #NLC non-locking caster wheels; (3) #F24 middle floors (4) #15D dividers (3 short, 1 tall); (1) #148C lid (top) (36) #200 panel clips (84) #250 floor divider clips (24) #FDC fold down clips (6) #CWC caster wheel clips **Note: Please inspect and make sure you have all items listed above.*

Step 1: Install the wheels onto the #F24W pre-drilled floor. Follow the instructions for 'Pre-drilled Floor Installation' included with this enclosure (**Note: you will be installing 6 wheels instead of 4*).

Step 2: When the floor is assembled unwrap and extend out the bottom panel section (marked 'bottom left') around the floor. This section should have a door and 2 panels to its left. Open the bottom door by unsnapping the (2) #175 door clips on the door and swing the door open. Lift up the bottom left corner until it is parallel and even with the floor's pipe. Snap a #250 floor divider clip on each side of the bottom door openings to the floor pipe. Next, move to the left and snap on (4) #250 floor divider clips to the bottom of the other (2) panels. Space the clips evenly on the panels - with the 1st clips placed 2 spaces in from the ends. (*See figure 1*) Follow the same procedure with the 'bottom right' side section. *NOTE: The two sections will be joined together later.*

Step 3: Take one short divider and place it in the middle where the bottom left and bottom right sections meet, sandwiching the divider between the two sections. The divider is placed with the notches facing down. Now attach (2) #250 floor divider clips to the front panels, snapping the clips near the top and bottom (*See figure 2*). Do the same on the back panels. The divider should now be snugly secured in the middle.

Step 4: Each panel has (2) #FDC fold down clips on them. 'Fold down' these clips so they are flat. Now place a mid-floor section in the enclosure, resting it on the fold down clips. All floors will go in with the pipe side up (flat side down). *NOTE: Make sure the floor is resting securely on the clips and not tilted on the enclosure.* Next, attach (2) #250 floor divider clips to the floor's pipe and the panel's center bar. Snap the clips next to the fold down clips. On the door panels snap a #250 floor divider clip to the outer edge, inside the door area.

Step 5: Position another short divider (notch side down) in the middle, securing it as in step 3 above. Snap (2) #250 floor clips on the rear and front areas of the sections (*See figure 2*).

(Over)

Step 6: Place the #24SF support frame in the inside perimeter of the enclosure, making sure it is flush with the side pipe edges. Snap (2) #250 floor divider clips, from the underside of the

panels, to the floor support (between the 2nd bar from either side of the panels – See figure 3). On the door panels (inside the door area) connect a #250 floor divider clip on either side of the upper door opening to the #24SF support frame.

Step 7: Place the next mid-floor on top of the unit. The pipe side should be up. Then take the 'upper left' panel section and place it on top of the unit, making sure it is flush with both floor and lower section. Snap a #250 floor divider clip to the handle side of the bottom door opening to the door frame beneath it. Snap (2) #250 floor divider clips to each panel of the frame below it. *NOTE: This is to the outside frame of the lower section (see figure 4 below).* Connect the 'upper left' section to the floor as shown in the previous steps, and repeat procedure for 'upper right' section.

Step 8: Place the last short divider in place and secure it with (2) #250 floor divider clips in the front, and 2 in the rear, as previously done in step 3.

Step 9: 'Fold down' the fold down clips flat and place the last floor in with the pipe frame up. Snap a #250 floor clip from the middle of each panel center bar to the floor.

Step 10: Place the tall divider in the center section and attach it with (2) #250 floor divider clips, both in front and rear. **NOTE: if you would like to remove the dividers after the unit is assembled you can do so by removing the clips from both front and rear of the divider you wish to remove. Remove the clips from the top and bottom of the door closest to you and push the divider in that direction. Twist it a quarter turn and bring it out from the door.*

Step 11: Finally place the lid #148C on top and snap the (12) #200 floor clips in place. On the door unit place one on either side of the opening.

Congratulations! You are now ready to use your Rover Company #30DD8U 8 plex.

Fig. 1



Fig 2



Fig. 3



Fig. 4



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