

Roverpet #18TD6U Triple Door 6-Unit Assembly Instructions



Inventory List for The Roverpet #18TD6U Multi Unit Dog Cage:

- | | | | |
|------------------------------|--|---------------------------------------|--------------------------|
| (2) #DD36 Double Door | (2) #D18 18" high Doors | (4) #136 36" high Panels | (4) #118 18" high Panels |
| (1) #148C 2'x4' (TOP) Lid | (1) #F24W6 2'x4' pre-drilled wheeled floor | | |
| (2) #F24 2'x4' Floor | (1) #24SF 2'x4' Floor Support frame | (3) #LC Locking Casters | |
| (3) #NLC Non-locking Casters | (6) #CWC Caster Wheel Clips | (36) #200 Panel Clips (Pre-installed) | |
| (86) #250 Floor Clips | (18) #FDC Fold Down Clips (Pre-installed) | (16) #175 Door Clips (Pre-installed) | |
| (1) #18D 18" high Divider | (2) #17D 17" high Dividers | | |

Assembly Procedure

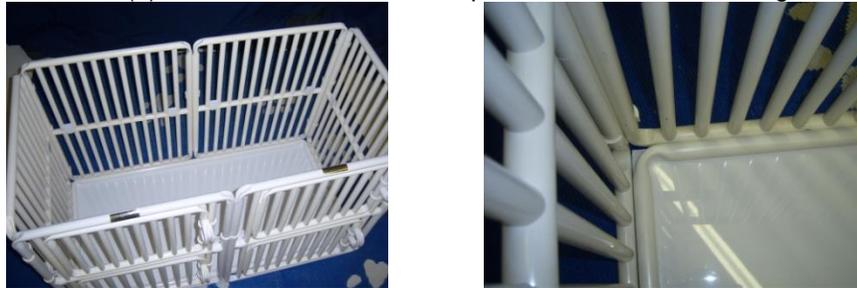
- 1.) Unpack contents of shipping carton and compare to inventory list above.
- 2.) Assemble the wheels onto the #F24W6 pre-drilled floor. Follow the 'F24W6 Assembly Instructions' enclosed.
- 3.) Unfold the assembled #136 Panels and #DD36 Panels. Position them into a rectangle, with the #DD36 Panels positioned next to each other. Make sure the #200 Panel Clip's open to the "inside" of the pet cage. There will be (2) left-hand side sections and (2) right-hand right sections in the container.



- 4.) Connect (2) #250 Panel Clips to attach the two half sections together at the front and back of the pet cage. This step is to temporarily keep the pet cage from separating during assembly.



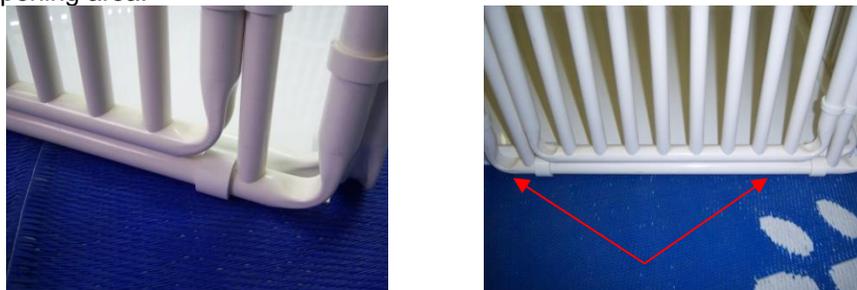
- 5.) Place the pet cage over the #F24W6 Floor. The pet cage will rest on the outside of the #F24W6 Floor frame. Locate the pet cage over the floor so the (2) #DD36 Double Doors are positioned with the Locking Casters are easily accessible.



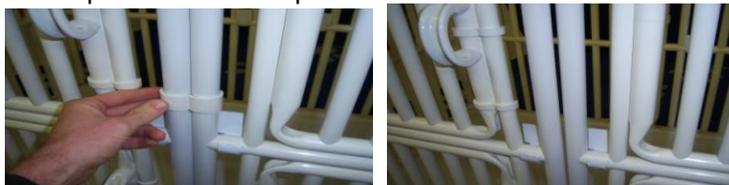
- 6.) Install (2) #250 floor clips for each pet cage panel. Snap the clip over the panel frame and #F24W6 floor frame, securing the panels to the #F24W6 floor.



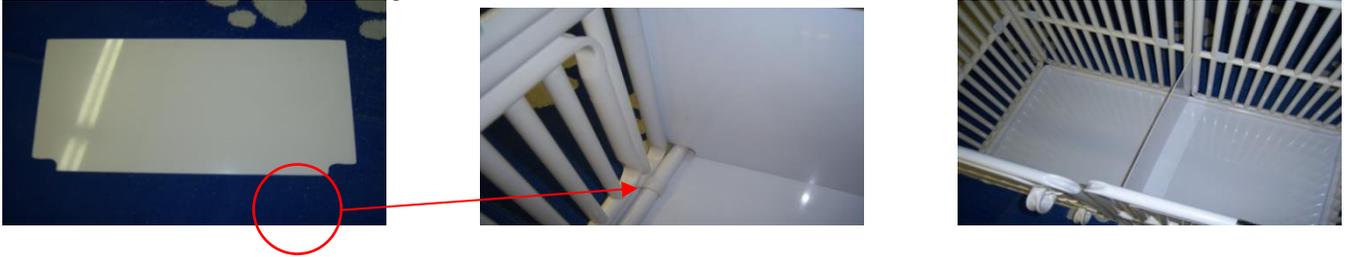
- 7.) Open the bottom door by unsnapping the installed (2) #175 panel clips, and open the door. Place (2) #250 clips just to the inside of the door opening area.



- 8.) Remove the temporary #250 Clips installed in Step 4.



- 9.) Install a short #17D Divider in between the (2) #DD36 Door Panels and the (2) #136 Panels directly behind the #DD36 Door Panels. The Divider is designed to rest over the #F24W6 Floor frame and slide in between the panel frames.



- 10.) Install (2) #250 Clips so the #17D Divider is "pinched" between the panel frames, on the front and back of the enclosure where the Divider meets the Panel Frames.



- 11.) Installed on the panels inside the unit are #FDC Fold Down Clips (2 per panel). Rotate the clips down until they contact the vertical bars of the panel. Place the #F24 Floor, with the flat side down, onto the #FDC's.



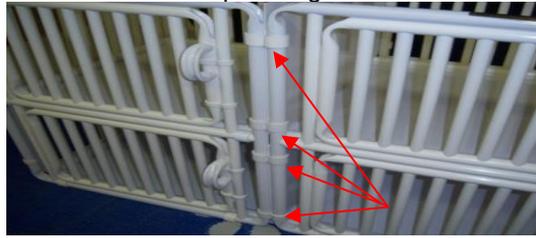
- 12.) Install (1) #250 Floor Clip at the center of each panel to the floor. Place (4) #250 clips just to the inside of the door opening areas as done in Step 7.



- 13.) Install a second #17D Divider in the same location as the prior Divider, but on the next level up. The notches of the Divider will rest over the #F24 Floor frame.



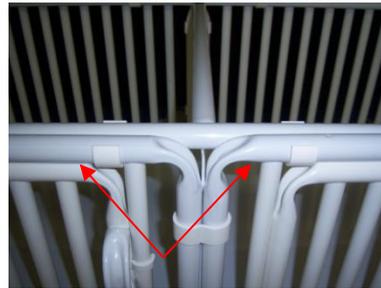
14.) Install (4) more #250 Clips so the #17D Divider is “pinched” between the panel frames, as done in Step 10. The back of the pet cage should have the same #250 Divider Clip arrangement as below.



15.) Place the #24SF Support frame just inside the pet cage’s top perimeter. The center support bar, of the #24SF, should rest against the top of the #17D Divider.



16.) Install (2) #250 Floor clips, for each panel, onto the #24SF from the underside of the panel and support frame. Place (4) #250 clips just to the inside of the door opening areas as done in Step 7, but installed to the bottom of the door opening’s top bar.



17.) Place #F24 Floor onto the #24SF Support frame.



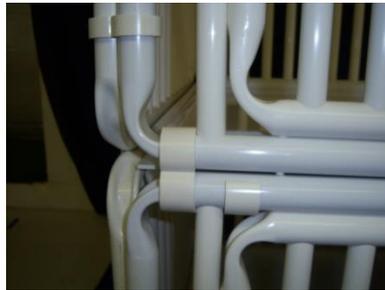
18.) Take the remaining left-hand side section and place it onto the top of the lower panel frames, as well as, placed around the outside perimeter of the #F24 Floor.



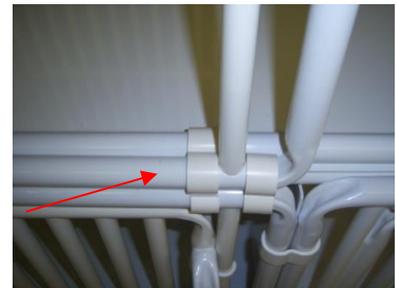
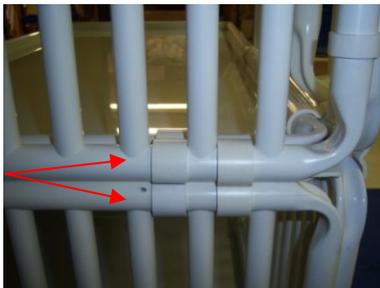
19.) Install (2) #250 Clips, for each panel, attaching the upper left-hand section to the lower left-hand section.



20.) Attach the #250 Clips to the #DD36 Door Panels in the furthest outside locations, just inside the bends of the frames.



21.) Install (2) #250 Clips, for each panel, to attach the #F24 Floor to the Panels as done in Steps 6 & 7. These will be mounted directly above the #250 Clips installed on the #24SF in Step 16. For the #DD36 Door Panels, install the #250 Clips in the same location as in Step 7.



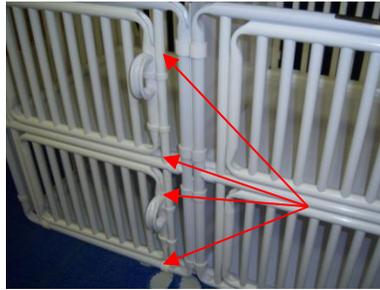
22.) Repeat Steps 18 – 21 for the remaining upper right-hand side section.

23.) Repeat Steps 9 – 12 for installation of the remaining #17D Divider and #F24 Floor.

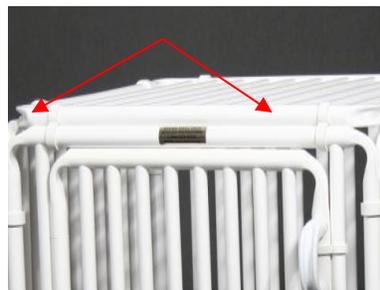
24.) Once the final #F24 Floor is installed into the unit, install the tall #18D Divider in between the (2) #DD36 Door Panels and the (2) #136 Panels directly behind the #DD36 Door Panels. The notches of the Divider will rest over the #F24 Floor frame.



25.) Install (4) more #250 Clips so the #18D Divider is “pinched” between the panel frames, as done in Step 10. The back of the pet cage should have the same #250 Divider Clip arrangement as below.



26.) Place the #148C Panel Lid on top of the pet cage and snap (8) #200 clips to the #136 Panels. Place (4) #200 clips just to the inside of the door opening area at the top of the #DD36 Door Panels.



Congratulations, you are now ready to use your Roverpet #18TD6U Six Unit pet cage!

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