

Roverpet #30DD4U Double Door 4-Unit Assembly Instructions



Inventory List for The Roverpet #30DD4U Multi Unit Dog Crate:

(2) #DD30 30" high Double Door	4) #130 30" high Panels	(1) #148C 2'x4' (TOP) Lid
(1) #F24W6 2'x4' pre-drilled wheeled floor	(1) #F24 2'x4' Floor	(3) #LC Locking Casters
(3) #NLC Non-locking Casters	(6) #CWC Caster Wheel Clips	(24) #200 Panel Clips (Pre-installed)
(28) #250 Floor Clips	(12) #FDC Fold Down Clips (Pre-installed)	
(8) #175 Door Clips (Pre-installed)	(1) #15D 15" high Divider	(1) #14D 14" high Divider

Assembly Procedure

- 1.) Unpack contents of shipping carton and compare to inventory list above.
- 2.) Assemble the wheels onto the #F24W6 pre-drilled floor. Follow the '*F24W6 Assembly Instructions*' enclosed.
- 3.) Unfold the assembled #130 Panels and #DD30 Double Doors. Position them into a rectangle, with the #DD30 Double Doors positioned next to each other. Make sure the #200 Panel Clip's open to the "inside" of the Roverpet pet crate.



- 4.) Connect (2) #250 Panel Clips to attach the two half sections together at the front and back of the pet crate. This step is to temporarily keep the pet crate from separating during assembly.



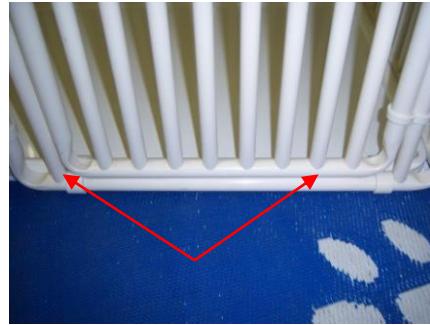
- 5.) Place the pet crate over the #F24W6 Floor. The pet crate will rest on the outside of the #F24W6 Floor frame. Locate the pet crate over the floor so the (2) #DD30 Double Doors are positioned with the Locking Casters easily accessible.



- 6.) Install (2) #250 floor clips for each pet crate panel. Snap the clip over the panel frame and #F24W6 floor frame, securing the panels to the #F24W6 floor.



- 7.) Open the bottom door by unsnapping the installed (2) #175 panel clips, and open the door. Place (2) #250 clips just to the inside of the door opening area.



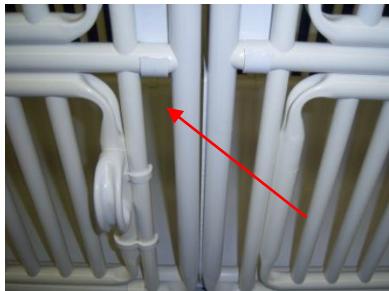
- 8.) Remove the temporary #250 Clips installed in Step 4.



- 9.) Install the short #14D Divider in between the (2) #DD30 Double Doors and the (2) #130 Panels directly behind the #DD30 Double Doors. The Divider is designed to rest over the #F24W6 Floor frame and slide in between the panel frames.



- 10.) Install (2) #250 Clips so the #14D Divider is “pinched” between the panel frames, on the front and back of the pet crate where the Divider meets the Panel Frames.



- 11.) Installed on the panels inside the unit are #FDC Fold Down Clips (2 per panel). Rotate the clips down until they contact the vertical bars of the panel. Place the #F24 Floor, with the flat side down, onto the #FDC's.



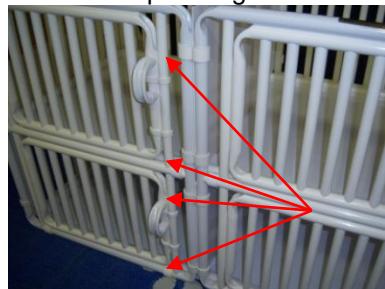
- 12.) Install (1) #250 Floor Clip at the center of each panel to the floor. Place (4) #250 clips just to the inside of the door opening areas as done in Step 7.



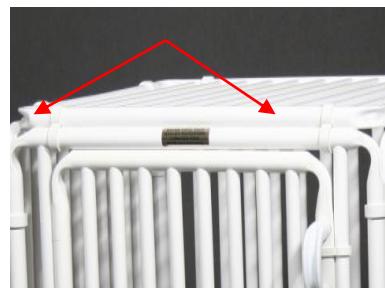
- 13.) Install the tall #15D Divider in between the (2) #DD30 Double Doors and the (2) #130 Panels directly behind the #DD30 Double Doors. The notches of the Divider will rest over the #F24 Floor frame.



- 14.) Install (4) more #250 Clips so the #15D Divider is “pinched” between the panel frames, as done in Step 10. The back of the pet crate should have the same #250 Divider Clip arrangement as below.



- 15.) Place the #148C Panel (TOP) Lid on top of the pet crate and snap (8) #200 clips to the #130 Panels. Place (4) #200 clips just to the inside of the door opening area at the top of the #DD30 Double Doors.



Congratulations, you are now ready to use your Roverpet #30DD4U Four Unit pet crate!

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Quality your pet deserves

