

## **Roverpet #WB2444DSF 24" high 4' x 4' Whelping Box Assembly Instructions**

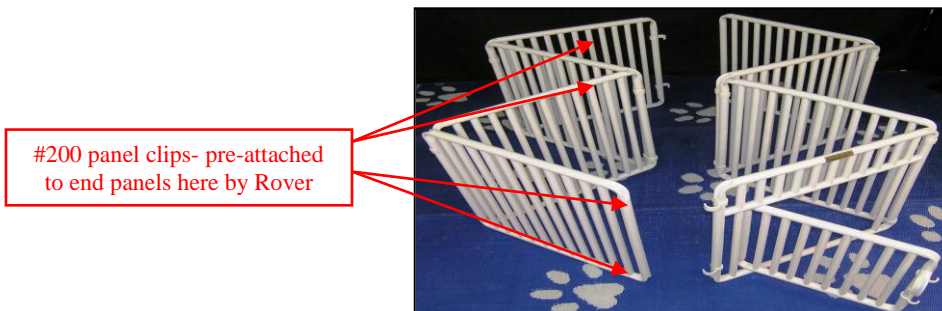


### **Inventory list for The Roverpet #WB2444DSF Whelping Box:**

- |   |   |                       |
|---|---|-----------------------|
| (7) #124 24" high Panels  | (1) #D24 24" high Door  | (2) #F24 2'x4' Floors |
| (1) #44DPK Designer Puppy Keeper (6" high)                                  |   |                       |
| (1) #44PR3 Puppy Rail assembly (two leg bars, two cross-bars and four legs) |   |                       |
| (4) #180 Straight Stabilizers   | (4) #90 Corner Stabilizers                                    |                       |
| (12) #250 Floor/Divider clips   | (16) #200 Panel Clips (pre-assembled onto frames by Roverpet) |                       |

### **Assembly Procedure**

- 1.) Unpack contents of shipping carton and compare to parts list above.
- 2.) Layout the two #124 panels / #D24 door sub-assemblies as show below, with the assembly containing the door positioned on the right side.



- 3.) Connect the ends of the sub-assemblies together with the #200 panel clips that are already attached to the end panels; reposition panels into a square shape resembling the main photo at the top of this page.
- 4.) Install #180 straight stabilizers onto the top of in-line connected panels (left photo below) and install #90 corner stabilizers onto the top of corner connected panels (right photo below).



- 5.) Lay floor trays side-by-side into the bottom of the whelping box with the frame pipes facing up to allow connection to the side panels.
- 6.) Connect floors to side panels with supplied #250 floor clips in the following manner:
  - **One** in the middle of each bottom bar of the #124 panels.
  - **Two** at the extreme ends of the #D24 door frame bottom bar (do not place in the door opening).
  - **Three** equally spaced across the mid-span of the floor frames.
- 7.) Assemble the puppy rails by inserting the cross-bars into the through-drilled holes in the main bars and then insert the four legs into the blind holes drilled into the bottom of the main bars; be sure to orientate the main bars so that all four blind holes are facing the same direction. Refer to the three photos below for visual clarification.



- 8.) Insert the Roverpet puppy rail assembly into the whelping box with the drilled and end-notched leg bars running across the door opening for correct fastening orientation, as shown in the left photo below; partially engage the two notched ends of the leg bars with the second inward-most vertical bars of the #124 panels as shown in the right photo below.



- 9.) Proceed with lowering the Roverpet puppy rail assembly into the opposite side of the Roverpet whelping box and completely engage the notched ends of the leg bars with the small vertical bars of the #124 panels. Supporting the small vertical bars with one hand while simultaneously pushing the leg bars towards the #124 panel with your other hand will help to more easily facilitate the connection. Refer to the two photos below for visual clarification.



- 10.) Once fully engaged with the vertical bars of the #124 panels, push the Roverpet puppy rail assembly completely to the bottom of the Roverpet whelping box and seat it against the floor trays.
- 11.) Starting on the right side of the #D24 door (looking from the outside of the whelping box), feed the #DPK Designer Puppy Keeper, with the label side facing out, between the large outer pipe of the door frame and the small diameter vertical bar adjacent to it (left photo below). Feed the fabric across the back of the door and pull it back through the same position on the other side of the door (right photo below).



- 12.) Return the end of the fabric back inside the Roverpet whelping box by routing it around the outer frame pipes of the #D24 door and the #124 panel connected to it (left photo at the top of the next page). Run the fabric down the inside of the panel and pull it back outside of the enclosure between the 2<sup>nd</sup> and 3<sup>rd</sup> small diameter vertical bars from the corner (right photo at the top of the next page).



- 13.) Feed the fabric back between the 1<sup>st</sup> and 2<sup>nd</sup> small vertical bars (left photo below), around the back of the first pipe and back out to the front of the whelping box between the first vertical pipe and the outer frame pipe (right photo below). Wrap the fabric around both frame pipes that make up the corner and feed the end back inside the whelping box again between the corner pipes and the first small vertical bar of the adjacent #124 panel (again see right photo below).



- 14.) Run the fabric along the inside of the Roverpet whelping box until you reach the center where the two #124 panels connect and feed the fabric out around the frame pipes and back into the Roverpet whelping box and shown in the left photo below. Run the fabric along the inside of the whelping box to the next corner and route the fabric around the corner in the same manner as the previous corner and as shown in the right photo below.



- 15.) Continue with this method until the two ends of the fabric meet each other and fasten the Velcro straps. When properly installed, the fabric of the Designer Puppy Keeper will route through the interior of the whelping box as shown below.

- 16.) Thank You for Purchasing a Roverpet Whelping Box **#WB2444DSF**

**Note: Pig Rails can reduce the risk of possible suffocation. Note: Puppies must be watched at all times.**



**Property of Roverpet**